



DRIVESHAFT FLANGE	BOLT TORQUE (FT-LBS)
180-10	210
81	50

WEIGHT: lb (kg)
62.7 (28.4)

- NOTES:
1. REMOVE ANY/ALL SHARP EDGES AND BURRS.
 2. ALL THRU HOLES TO BE FREE OF ALL BURRS AND/OR OBSTRUCTIONS.
 3. IDENTIFY PART NUMBER BY EITHER STAMPING OR ETCHING.
 4. BREAK ALL CORMERS R1.0mm [0.04"] MAX
 5. ACCEPTABLE RUST PREVENTION:
IRON PHOSPHATE COATING, COATING WEIGHT IS 45 TO 70 MG/FT²

TYPICAL DRIVE DISK MOUNTING
180-10 SERIES DRIVE SHAFT FLANGE

TYPICAL DRIVE DISK MOUNTING
81 SERIES DRIVE SHAFT FLANGES

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<small>MACHINE TOLERANCE</small> DECIMAL .mm .in. .005 X.X ±.5 ±.006 X.XX ±.3 ±.003 X.XXX ±.02 ±.001 X.XXXX ±.001		DRAWN: KHEIDENREICH DATE: 8/1/2016 ENGR: MLAUER		NAME: DRIVE DISC - SAE 14 FLYWHEEL FOR 180-10 COMPANION FLANGE OR 81 SERIES DRIVESHAFT	
<small>FABRICATION TOLERANCE</small> DECIMAL .mm .in. .05 X.X ±.15 ±.012 X.XX ±.02 ±.006 ANGULAR ±.1°		MATERIAL: A36 HRS ASSEMBLY:		PART NO: C084930-W SCALE: NTS UNITS: MM [INCH]	
				REV: D	